

# INVESTIGATION REPORT FOR BURSTING OF RX1-4249-000 CARTON BOX

## DIRECT CAUSE METHOD (PROCESS)

W1: Bursting occurred due to the scrap was left in the creasing blade.

W2: The creasing blade has a gap.



## PRODUCTION ACTION PLAN

> Immediate action: The blade was pull-out by tooling  
Repair creasing blade

> For PR of blade

> Already PO to purchasing

**Prepared by:**

**PRODUCTION IE**

**Reviewed by:**

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