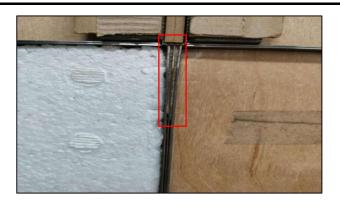
INVESTIGATION REPORT FOR BURSTING OF RX1-4249-000 CARTON BOX

DIRECT CAUSE METHOD (PROCESS)

W1: Bursting occured due to the scrap was left in the creasing blade.

W2: The creasing blade has a gap.



PRODUCTION ACTION PLAN

> Immediate action: The blade was pull-out by tooling Repair creasing blade

> For PR of blade

> Already PO to purchasing

Prepared by:

Reviewed by:

PRODUCTION IE

Noemi Cepeda

PRODUCTION SUPERVISOR